

Recommended tightening torques

BOLT AND NUT

| Dimension | Nm |
|-----------|-------|
| M3 | 0.75 |
| M4 | 1.50 |
| M5 | 3.50 |
| M6 | 6.00 |
| M8 | 15.00 |
| M10 | 25.00 |
| M12 | 50.00 |

NUTS FOR ASSEMBLY ON HOUSINGS

| Housing | Dimension | Nm |
|---------|-----------|-------|
| Zinc | M16 | 8.00 |
| Zinc | M22 | 18.00 |
| PA6 | M22 | 1.50 |